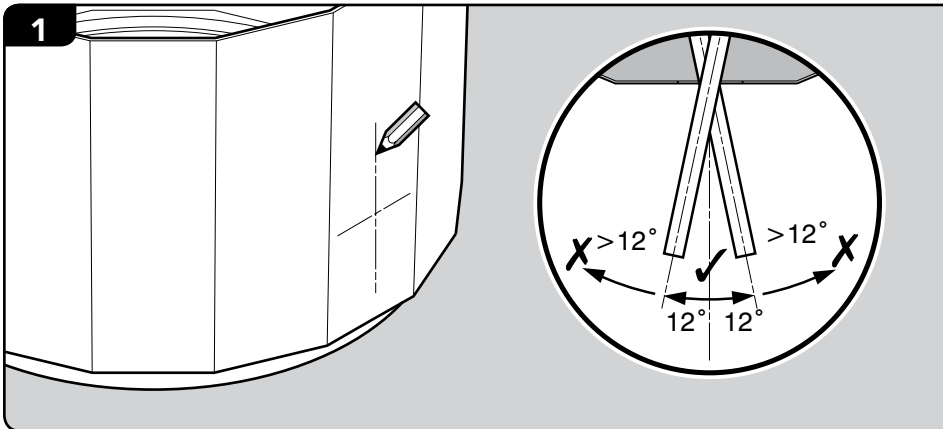
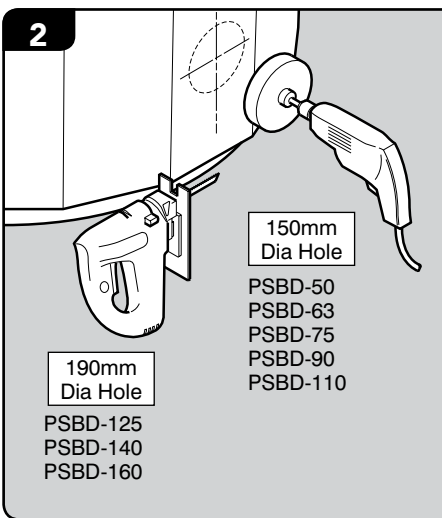


**1**



Mark out the lateral and vertical position of the pipe on the sump wall. The exist position of the pipework through the sump wall must be as close as possible to 90 degrees. The angle of the flexible entry sleeve must not exceed 12 degrees from centre line (24 degree inclusive angle)

**2**

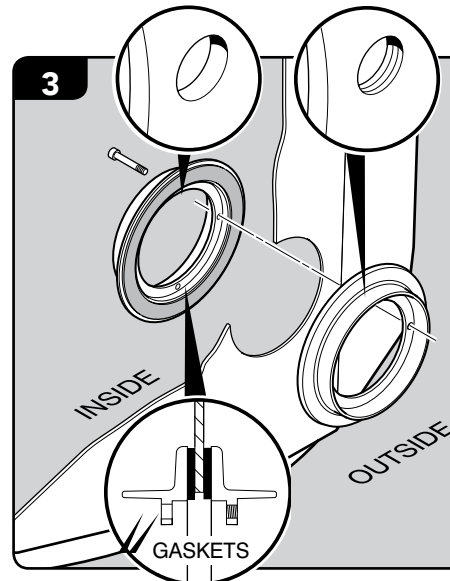


150mm Dia Hole  
PSBD-50  
PSBD-63  
PSBD-75  
PSBD-90  
PSBD-110

190mm Dia Hole  
PSBD-125  
PSBD-140  
PSBD-160

Where appropriate, it is recommended that a drill piloted holesaw be used to cut the pipe seal entry hole in the sump. Where size prohibits the use of a holesaw a jigsaw must be used.

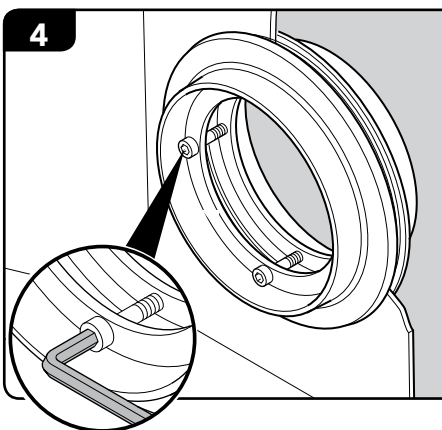
**3**



INSIDE  
OUTSIDE  
GASKETS

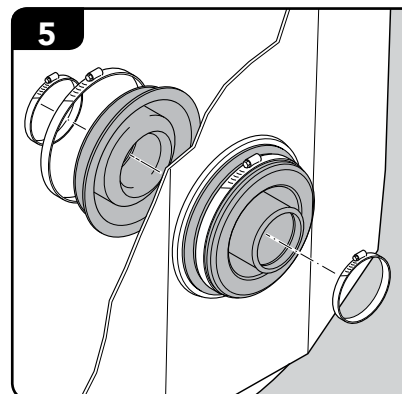
Ensuring that the gaskets are attached to the flange rings, fit the outside flange ring to the outside wall of the sump and the inside flange ring to the inside wall of the sump

**4**



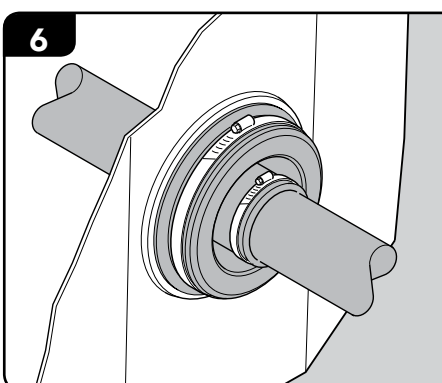
Tighten the socket cap screws with an Allen key.

**5**



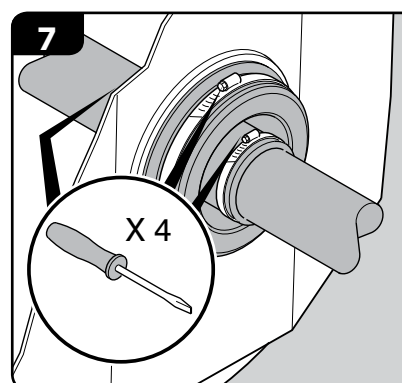
Fit the external entry boot and internal entry boot to the flange rings and secure with the flange ring clips provided.

**6**



Feed the pipe through the primary bore of the entry boots.

**7**



X 4

Fit and tighten pipe clips to the entry boots. Clips are to be tightened in accordance with the pipe manufacturers recommendations.